

StepUP™ Improve Engine Power and Efficiency

OVERHAUL Increased Power • Improved Fuel Economy • Smooth Operation • Less Downtime • Longer Engine Life

STEP 1 | BASIC OVERHAUL *Restore Power, Efficiency and Reliability*

SERIES 60

- Complete set of six cylinder kits:
 - Piston domes, rings, skirts, pins and bushings
 - Cylinder liners and seals
- Cam bearing shell set
- Cylinder head bolts (38)
- Thermostats
- Oil pressure regulator
- Oil pressure relief valve
- Overhaul gasket kit
- Oil pan and rocker cover gasket
- EGR valve and cooler (if applicable)*
- Lower end bearing kit:
 - Lower main bearings/shells
 - Upper main bearings/shells
 - Connecting rod bearings/shells
 - Thrust washers
- Standard parts and labor warranty on replaced components:
 - 1-year/unlimited-miles on remanufactured Detroit Genuine Parts
 - 1-year/unlimited-miles on new parts

Series 60 Pre EGR • \$7,045.00
Series 60 EPA 04 • \$9,472.00
Series 60 EPA 07 • \$8,918.00

MBE 4000

- Complete set of six cylinder kits:
 - Piston domes, rings, skirts, pins and bushings
 - Cylinder liners and seals
- Overhaul gasket kit
- Thermostat kit
- Lower end bearing kit:
 - Lower main bearings/shells
 - Upper main bearings/shells
 - Connecting rod bearings/shells
 - Thrust washers
- Cylinder head bolts (24)
- Fuel line hardware kit:
 - Banjo bolts
 - Fuel line washer
- High-pressure fuel lines
- Transfer tubes
- EGR valve and cooler (if applicable)*
- Standard parts and labor warranty on replaced components:
 - 1-year/unlimited-miles on remanufactured Detroit Genuine Parts
 - 1-year/unlimited-miles on new parts

MBE4000 Pre EGR • \$8,046.00
MBE4000 EPA 04 • \$9,162.00
MBE4000 EPA 07 • \$9,171.00

STEP 2 | SUPER OVERHAUL *Reinvigorate Performance and Productivity*

SERIES 60

- Everything in a Step 1: Basic Overhaul PLUS:
 - Reman cylinder head assembly
 - Reman rocker arm kit
- Optional components:
 - PowerPacks™ – a set of 6 reman fuel injectors¹
 - Reman turbocharger
- Reman fuel pump
- Reman water pump
- No-charge 1-year/100,000-mile Power Protection Plan² on inspected components
- Additional coverage available:
 - 2-year/200,000-mile Power Protection Plan. Ask for price.

Series 60 Pre EGR • \$10,929.00
Series 60 EPA 04 • \$14,272.00
Series 60 EPA 07 • \$13,788.00

MBE 4000

- Everything in a Step 1: Basic Overhaul PLUS:
 - Reman cylinder heads
 - Reman rocker arm assembly
- Optional components:
 - PowerPacks – a set of 6 reman fuel injectors¹
 - Reman turbocharger
- Reman fuel pump
- Reman water pump
- No-charge 1-year/100,000-mile Power Protection Plan² on inspected components
- Additional coverage available:
 - 2-year/200,000-mile Power Protection Plan. Ask for price.

MBE4000 Pre EGR • \$12,180.00
MBE4000 EPA 04 • \$13,652.00
MBE4000 EPA 07 • \$13,573.00

STEP 3 | COMPLETE OVERHAUL *Make Your High-Mileage Engine Run Strong and Long*

SERIES 60

- Everything in a Step 2: Super Overhaul PLUS:
 - PowerPacks – a set of 6 reman fuel injectors¹
- Reman turbocharger
- Reman water pump
- Available 2-year/200,000-mile Power Protection Plan² Ask for price

Series 60 Pre EGR • \$14,160.00
Series 60 EPA 04 • \$19,263.00
Series 60 EPA 07 • \$19,558.00

MBE 4000

- Everything in a Step 2: Super Overhaul PLUS:
 - PowerPacks – a set of 6 reman fuel injectors¹
- Reman turbocharger
- Reman water pump
- Available 2-year/200,000-mile Power Protection Plan² Ask for price

MBE4000 Pre EGR without Turbo Brake • \$14,630.00
MBE4000 Pre EGR with Turbo Brake • \$19,565.00
MBE4000 EPA 04 without Turbo Brake • \$15,807.00
MBE4000 EPA 04 with Turbo Brake • \$20,778.00
MBE4000 EPA 07 • \$21,271.00

*EGR customers must replace EGR valve and EGR cooler to complete a Step Up Overhaul
 1 - PowerPacks fuel injectors, a normal wear item, are covered by a 2-year/150,000-mile warranty when installed in-shop.
 2 - Series 60 and MBE 4000 engines that are 10 years or older or that have more than 1,000,000 miles are not eligible for a Step 2 or Step 3 Power Protection Plan

Prices subject to change without notice

23 Locations in Iowa, Wisconsin, Indiana, Ohio and Minnesota



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OVERHAUL Increased Power • Improved Fuel Economy • Smooth Operation • Less Downtime • Longer Engine Life

STEP 1 | BASIC OVERHAUL *Restore Power, Efficiency and Reliability*

DD13

- Complete set of six cylinder kits:
 - Piston domes, rings, skirts and pins
 - Cylinder liners and seals
- Connecting rods
- EGR actuator linkage and nut
- Oil pump
- Oil suction module
- Oil filter
- Oil pan gasket
- Coolant filter
- Fuel line kit
- Fuel filter kit
- Lower-end bearing kit:
 - Lower main bearings/shells
 - Upper main bearings/shells
- Thrust washers
- Cylinder head bolt set
- Cylinder head gasket kit
- Block gasket kit
- EGR valve and cooler
- Pipe from cooler to valve

DD13 EPA 07 • **\$14,120.00**
DD13 EPA 10 • **\$14,870.00**

DD15

- Complete set of six cylinder kits:
 - Piston domes, rings, skirts and pins
 - Cylinder liners and seals
- Connecting rods
- EGR actuator linkage and nut
- Oil pump
- Oil suction module
- Oil filter
- Oil pan gasket
- Coolant filter
- Fuel line kit
- Fuel filter kit
- Lower-end bearing kit:
 - Lower main bearings/shells
 - Upper main bearings/shells
- Connecting rod bearings/shells
- Thrust washers
- Cylinder head bolt set
- Cylinder head gasket kit
- Block gasket kit
- EGR valve and cooler
- Pipe from cooler to valve

DD15 EPA 07 • **\$13,748.00**
DD15 EPA 10 • **\$14,492.00**

STEP 2 | SUPER OVERHAUL *Reinvigorate Performance and Productivity*

DD13

- Everything in a Step 1: Basic Overhaul PLUS:
- Remanufactured Detroit Genuine Parts rocker arms
- Remanufactured Detroit Genuine Parts high-pressure fuel pump
- Remanufactured Detroit Genuine Parts cylinder head assembly
- Remanufactured Detroit Genuine Parts DPF
- Coolant thermostat

DD13 EPA 07 • **\$23,259.00**
DD13 EPA 10 • **\$22,735.00**

DD15

- Everything in a Step 1: Basic Overhaul PLUS:
- Remanufactured Detroit Genuine Parts rocker arms
- Remanufactured Detroit Genuine Parts high-pressure fuel pump
- Remanufactured Detroit Genuine Parts cylinder head assembly
- Remanufactured Detroit Genuine Parts DPF
- Coolant thermostat

DD15 EPA 07 • **\$23,238.00**
DD15 EPA 10 • **\$22,747.00**

STEP 3 | COMPLETE OVERHAUL *Make Your High-Mileage Engine Run Strong and Long*

DD13

- Everything in a Step 2: Super Overhaul PLUS:
- Remanufactured Detroit Genuine Parts rocker arms
- Remanufactured Detroit Genuine Parts high-pressure fuel pump
- Remanufactured Detroit Genuine Parts cylinder head assembly
- Remanufactured Detroit Genuine Parts DPF
- Coolant thermostat
- Turbocharger
- Water pump
- PowerPacks™ — a set of six remanufactured Detroit Genuine Parts fuel injectors

DD13 EPA 07 • **\$29,027.00**
DD13 EPA 10 • **\$28,350.00**

DD15

- Everything in a Step 2: Super Overhaul PLUS:
- Remanufactured Detroit Genuine Parts rocker arms
- Remanufactured Detroit Genuine Parts high-pressure fuel pump
- Remanufactured Detroit Genuine Parts cylinder head assembly
- Remanufactured Detroit Genuine Parts DPF
- Coolant thermostat
- Turbocharger
- Axial power turbine
- Axial power turbine gear box
- Water pump
- PowerPacks™ — a set of six remanufactured Detroit Genuine Parts fuel injectors

DD15 EPA 07 • **\$34,194.00**
DD15 EPA 10 • **\$33,703.00**

1 - PowerPacks fuel injectors, a normal wear item, are covered by a 2-year/150,000-mile warranty when installed in-shop.

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